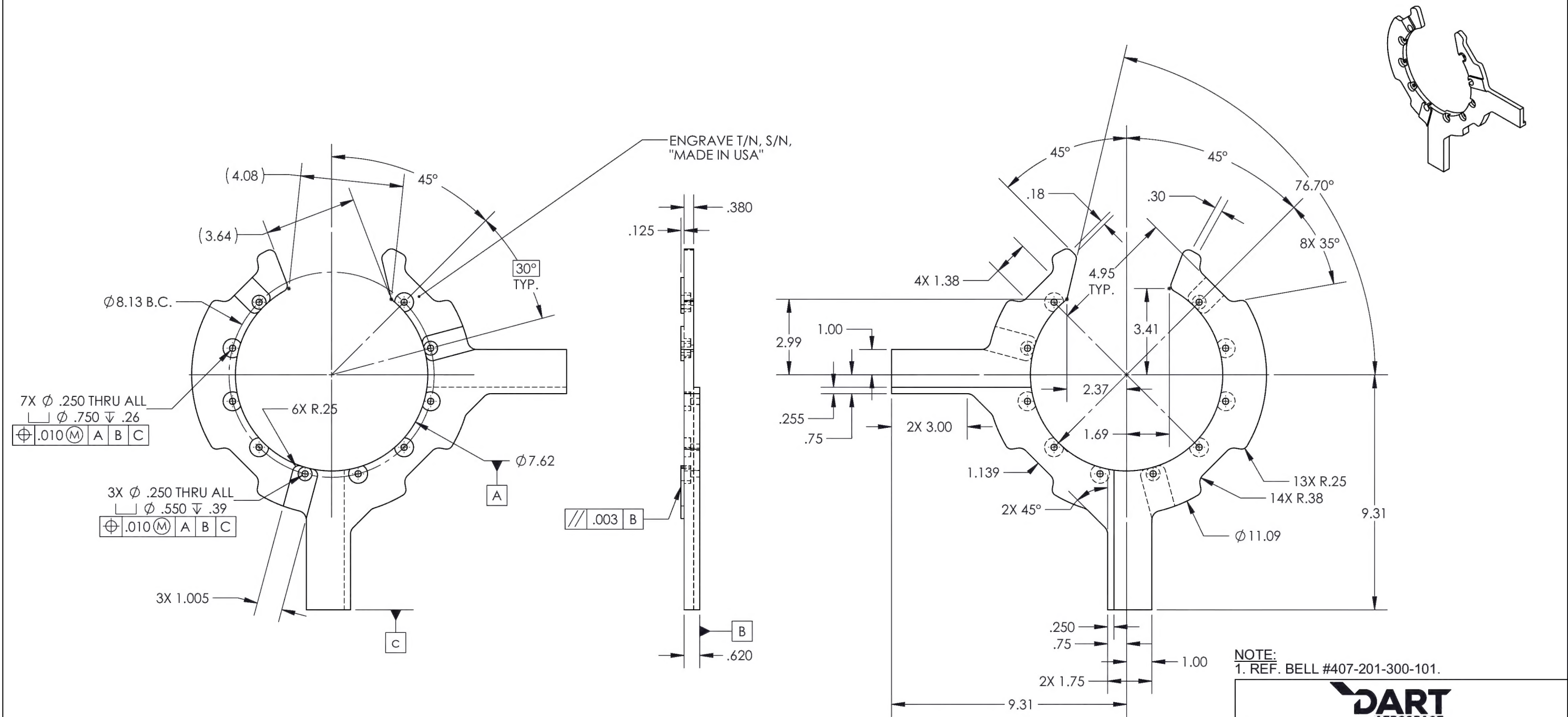


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CH'D NOTCHED FEATURE DIMENSIONS TO COME FROM CENTER OF Ø7.623 NOT CENTER OF NOTCH.	10/19/2012	RJC	GE
B	14-0116	CH'D TITLE BLOCK WAS RED BARN IS DART. CH'D DIMENSION TOLERANCES ON NON-CRITICAL DIMENSIONS.	8/6/2014	DJN	DW

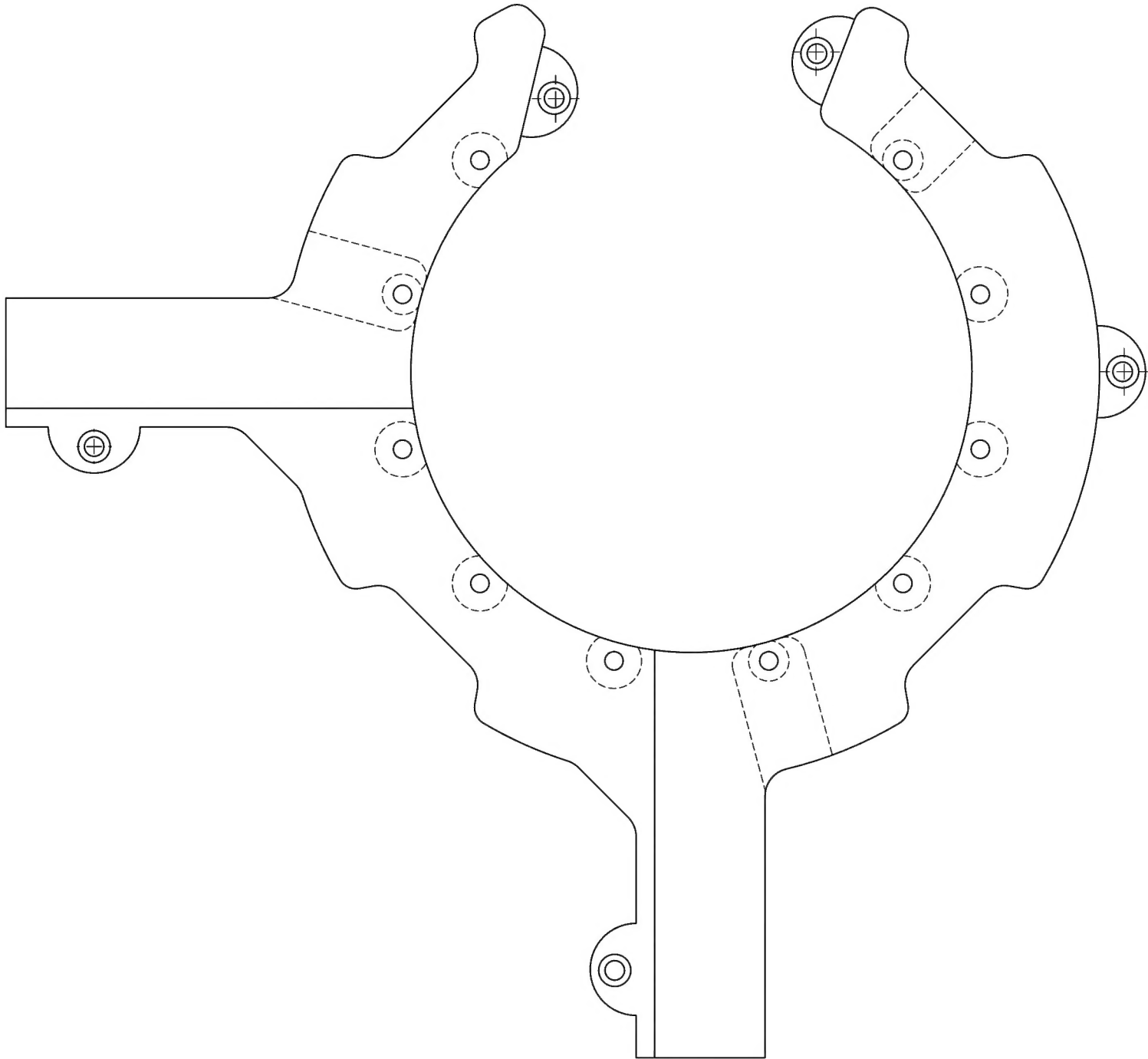
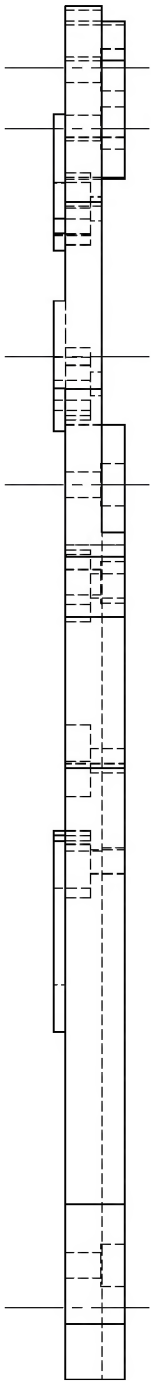


NOTE:
1. REF. BELL #407-201-300-101.


DART AEROSPACE	
TITLE SWASHPLATE RIGGING TOOL	
DWG NO. RBT400227	REV B
MAT'L 304 S.S.	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Well</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 407
SCALE 1:4	DATE 9/30/2011
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	SWASHPLATE RIGGING TOOL	304 S.S.	1 x 14-1/2 x 15	1

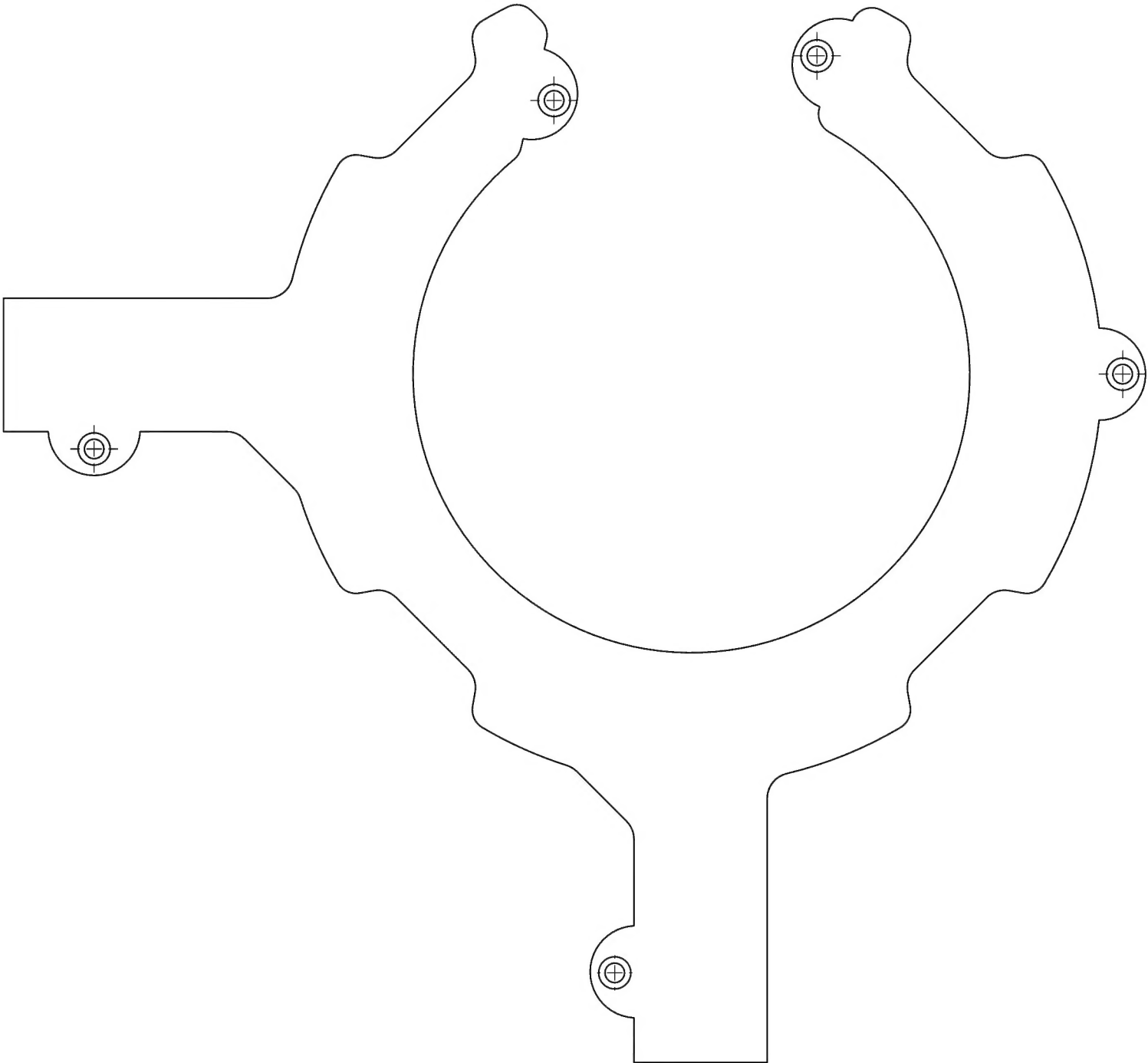
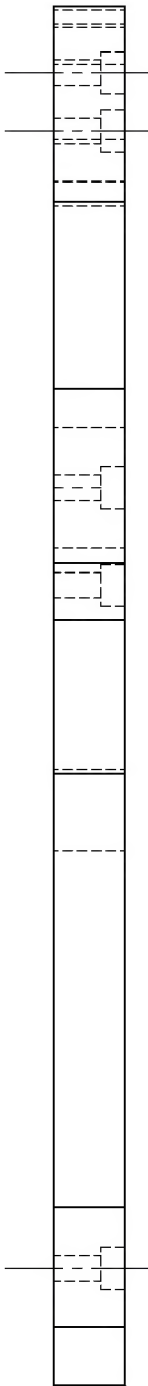
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MACHINE
BLANK


 RED BARN MACHINE		
TITLE SWASHPLATE RIGGING TOOL		
DWG NO. RBT400227		REV B
MAT'L 304 S.S.		DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D. Weil</i>
.XXX ± .005 FRACTIONS ± 1/32		HEAT
.XX ± .01 ANGLES ± .5°		TREAT
.X ± .1		FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL BELL 407
SCALE 1:2	DATE 9/30/2011	SHEET 2 OF 3

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WATERJET
BLANK

NOTE:
WATER JET BLANK IS .030 OFFSET FROM FINAL
DIMENSIONS.

 RED BARN MACHINE		
TITLE SWASHPLATE RIGGING TOOL		
DWG NO. RBT400227		REV B
MAT'L 304 S.S.		DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32		HEAT
.XX ± .01 ANGLES ±.5°		TREAT
.X ± .1		FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL
		BELL 407
SCALE 1:2	DATE 9/30/2011	SHEET 3 OF 3